

BoxLED ECO M Plus G3

LED modules for light advertising and backlighting



Product family features

- Chain of 32 linear LED modules
- Connected with flexible cables
- Type of protection (modules): IP66
- Fully integrated heat sink

Product family benefits

- Modules are compatible with the BoxLED mounting profile
- Uniform illumination thanks to optimized elliptical lenses
- Several options for quick and simple mounting: bolting or snap-in
- Excellent module efficacy
- Cost-effective solution with reliable performance
- 5 year guarantee

Areas of application

- Signage and illuminated advertising
- Illumination of single and double-sided light boxes
- Permanent outdoor use in enclosed light boxes

Product family datasheet

Equipment / Accessories

- Several types of OPTOTRONIC 24 V power supplies available
- BoxLED mounting profile BX-MP

Application advice

For more detailed application information and graphics please see product datasheet.

Additional product information

- Installation of LED modules (with power supplies) needs to be made under consideration of all valid regulations and norms.
- Installation by qualified electrician only.
- Please see the relevant application guides and instructions sheets for more detailed safety and mounting information. Additional information is available on request.
- LED modules are dimmable by means of PWM (pulse width modulation). It is recommended using the following OSRAM control gears: OPTOTRONIC OT DIM, OT DALI DIM or OPTOTRONIC 24 V power supplies with integrated 1...10 V dimming interface.
- Parallel connection is mandatory for safe electrical operation. Serial connection of LED modules is strongly discouraged. Unbalanced voltage drop in serial connection can cause hazardous overload and damage the LED module.
- Electrical contact is achieved with the contact cables or the terminals of the module. Please refer to the technical data for maximum number of LED modules that can be operated on one control gear.
- In order to operate OSRAM LED modules safely, it is absolutely necessary to operate them with an electronically stabilized power supply that protects against short circuits, overload and overheating.
- In case other power supplies than OSRAM OPTOTRONIC are used, compliance to the necessary operating parameters (voltage, current, power) has to be ensured.
- Pay attention to polarity! Wrong polarity can cause destruction or malfunction of the module.
- Conducting paths on the circuit board must not be damaged or destroyed during installation.
- The LED module itself and all its components must not be stressed mechanically.
- Operation in or under water is prohibited.
- To avoid mechanical damage, the LED modules have to be attached securely to the intended mounting surface. It is recommended to avoid heavy vibration.
- In case that the LED module is equipped with a pre-mounted double-sided adhesive tape, OSRAM assumes no liability and provides no guarantee for a permanent adherence of the modules to the surface. OSRAM recommends fixation of the modules by means of suitable screws.
- To ensure uniform illumination, a reflective matt white surface is generally recommended for all internal frame walls and back panels of light boxes.
- The insulation is designed for working voltage of 50 VDC.
- Optimal homogeneous backlighting through sidelighting for installation depth (distance between backplane of light box and surface) of 120 mm.

Sales and Technical Support

Sales and Technical Support www.osram.com

Product family datasheet

Ecodesign regulation information:

- This product is considered to be a "containing product" in the sense of Regulations (EU) 2019/2020 and (EU) 2019/2015.
- Tolerances of the reported values, are according to LED Modules Performance standard IEC/EN 62717.
- In general, the replacement of the contained light sources without permanent damage to the product with the use of common available tools is possible in the final application when they can be dismantled from the installation environment and substituted for the necessary number of light sources restoring its full electrical/mechanical/thermal/optical functionality by means of a professional installer.
- Dismantling of light sources from containing products at end of life: Containing products with light sources which are scalable in length can be cut to the length of the contained light source and if applicable mechanically detached from protective and/or optical covers. Containing products shall be separated from building material and/or from other additional mounting accessories by means of a professional installer. Separate control gear and light sources must be disposed of at certified disposal companies in accordance with Directive 2012/19/EU (WEEE) in the EU and with Waste Electrical and Electronic Equipment (WEEE) Regulations 2013 in the UK. For this purpose, collection points for recycling centres and take-back systems (CRSO) are available from retailers or private disposal companies, which accept separate control gear and light sources free of charge. In this way, raw materials are conserved and materials are recycled.

References / Links

For more information on the multi-level guarantee and the terms and conditions of the guarantee visit [https://](https://www.inventronics-light.com/multilevel-guarantees)

- ▶ www.inventronics-light.com/multilevel-guarantees

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— Subject to change without notice. Errors and omission excepted. Always make sure to use the most recent release.